

**User Manual** 

Wireless Communication Converter

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Version	Revision date	Author	Detail
V1.0	2018/08/08	Hank	
V1.1	2018/10/19	Hank	
V1.2	2019/01/14	Albert	



#### 1 Introduction of FBs-CMWLC

#### 1.1 Overview

FBs-CMWLC is one of the communication modules in FBs-PLC series. Via the FBS-CMWLC module installed with a 4G LTE USB dongle\*, FBs-PLC could trigger active call back and do the remote maintenance tasks.

With the use of the CMWLC module, we could easily connect to the PLC through 4G signal; do the remote control and maintenance tasks; log out the data in the PLC and so on. Adding this communication module could help PLC installed in remote area or complicated network environment overcomes the difficulties of monitoring and maintaining.

SMS alarm will send out message when set condition is triggered, users can set up to 32 SMS alarm and 8 numbers can be informed in a rapid time. For data log, 16 log groups can be set up and triggered by 4 different methods (period, schedule bit and SMS) to log out PLC register data. The FBs-CMWLC module also supports Micro SD card. With the SD card we could not only save log data and messages, but also do configuration file importing and firmware updating.

FBS-CMWLC also has the SMS remote command feature. By sending SMS command to the module, we can read and write the data of the PLC. Furthermore, it could do the settings and controls such as active call back, data log, Run/Stop to the module and PLC

\*HUAWEI E3372, DLINK DWM-22

#### 1.2 Main Product Functions

#### **SMS Planning**

User could pre-edit the content and the recipient of the sending message and set the PLC trigger condition. When the PLC bit is triggered the FBs-CMWLC will send the SMS message to the recipient.

#### Data Log

Could collect FBs-PLC's 1-Bit, 16-Bits, 32-Bits data with 4 different triggering modes, including Period, Bit, Schedule and SMS Message command. The collected PLC data can be stored in the device or memory card.

#### **Active Callback**

Through the active callback feature, even if the network address of the FBs-CMWLC cannot be known, we still can easily create the connection between the local PC and the remote FBs-CMWLC and do the maintenance and control of the FBs-CMWLC and FBs-PLC.

#### **SMS Remote Control**

By sending SMS command to the module, we can read and write the data of the PLC. Furthermore, it could do the settings and controls such as active call back, data log, Run/Stop to the module and PLC.

#### **1.3 Product Features**

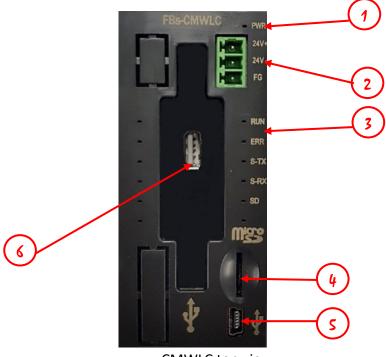
- Configuration can be exported and imported to facilitate device settings backup.
- ➤ Can plan 32 groups of SMS tasks, each of which can deliver 8 different contact calls at the same time.
- ➤ 12 built-in SMS instructions in the SMS editor.
- SMS history feature could view the SMS sent and received.
- > Sampling number and condition could be set in the data log.
- Can plan 16 white list numbers which the module could only be remotely controlled by them.
- ➤ Provides internet clock synchronization function, ensures the module to accurately record the event occurrence time.
- The Administrator password secures the execution of some features and SMS message commands.
- SMS reply option can return the execution status after receiving the SMS command.
- > Event log can record the module's operation status.
- Supports SMS sending function.
- Could set multiple groups of phone numbers in the phonebook and load it at once when needed.
- > Supports configuration file loading and firmware updating with micro SD card.

### 1.4 Specification

**CMWLC Specification** 

Item	Characteristics
USB 2.0	Device
Micro SD	SDHC
PLC interface	Port3, Port4
Application Protocol	FATEK
Remote FATEK PLC Programming	Yes
Remote CMWLC Configuring	Yes
Indication LEDs	PWR, RUN, ERR, S-TX, S-RX, SD status
Firmware upgrade method	Mini-USB · Micro-SD
Voltage/Current	DC 24V, 200mA
Operating Temperature	0 ~ 60 °C
Storage Temperature	-20 ~ 80 °C

### 1.5 Product Appearance



CMWLC top view

- 1 Power LED
- 2 LED indicators: RUN \ ERR \ S-TX \ S-RX \ SD
- 3 Flat cable for connecting PLC
- 4 Micro-SD card slot
- (5) Mini-USB port (PC)
- (6) USB Type-A receptacles (4G Dongle)

### 1.6 LED Indicators

### CMWLC at start up

LED Per sec	RUN	ERR	S-TX	S-RX	SD	Reserve
Stage 1	light	light	light	light	light	light
Stage 2	light	light	light	light		

### CMWLC finish booting

LED Per sec	RUN	ERR	S-TX	S-RX	SD
Off					No SD Card
4 = 1	CMWLC				
1 Flash	ready				
O. Elizzilia			Send SMS	Receive	
2 Flash			Selia Sivis	SMS	
3 Flash					
4 Flash					
	SMS ready	System			SD Card
On	Sivis ready	Error			3D Calu

### > Firmware update

RUN	ERR	S-TX	S-RX
1 Flash/Sec	2 Flash/Sec	3 Flash/Sec	4 Flash/Sec

#### 1.7 CMWLC communication settings

#### CMWLC and FBs PLC series

The FBs-CMWLC wireless communication converter should be installed on the left

side extension of the FBs PLC and it communicates with PLC via Port3 ` Port4.

The Port3 and Port4 communication parameters of the PLC must be correctly set to communicate with the module. The settings are as follows:

PLC Port parameter table

Port	Port3	Port4
Parity Bit	Even Parity	Even Parity
Data Bit	7Bits	8Bits
Stop Bit	1Bit	1Bit
Protocol	FATEK	Modbus RTU(Slave)

#### CMWLC and 4G LTE USB Dongle

In order to have wireless communication function, insert a 4G LTE USB dongle, which has a SIM card in it, into **(6)** USB Type-A receptacles (4G Dongle)

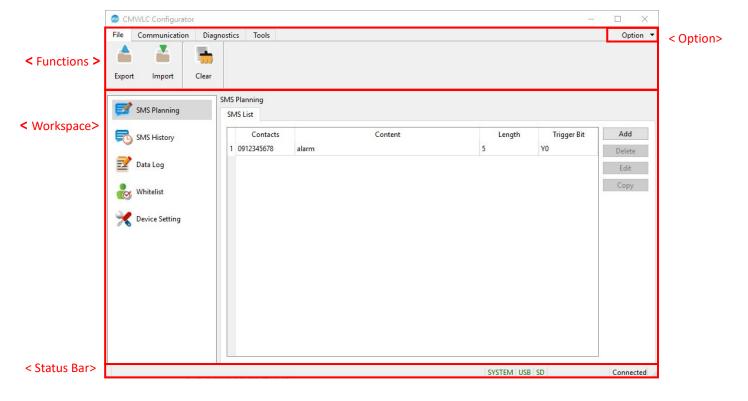
FBs-CMWLC supports the following two models of 4G LTE USB Dongle

Brand	HUAWEI	D-LINK	
Model	E3372h	DWM-222	
Appearance	- HLAWEI	D-Link *	

### 2 CMWLC Configurator Software Operation

Users can set the CMWLC via CMWLC Configurator software.

### 2.1 Window Configuration



#### 2.2 Function Area

The function area will display the function according to the different pages selected in the lower window, there are four pages in this area, which are file, communication, diagnostics and tools. The function description is as follows:



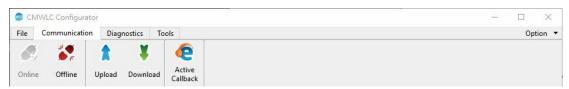
Function	Description
【File】	Export and import 【Configuration file 】.
【Communication】	Connecting device and upload/download Configuration file .
【 Diagnostics 】	Provides users to view/clear/export the device's system log.
【Tools】	Factory Reset, Reboot Device, Firmware Update, Send SMS and Phonebook, etc.

#### 2.2.1 File

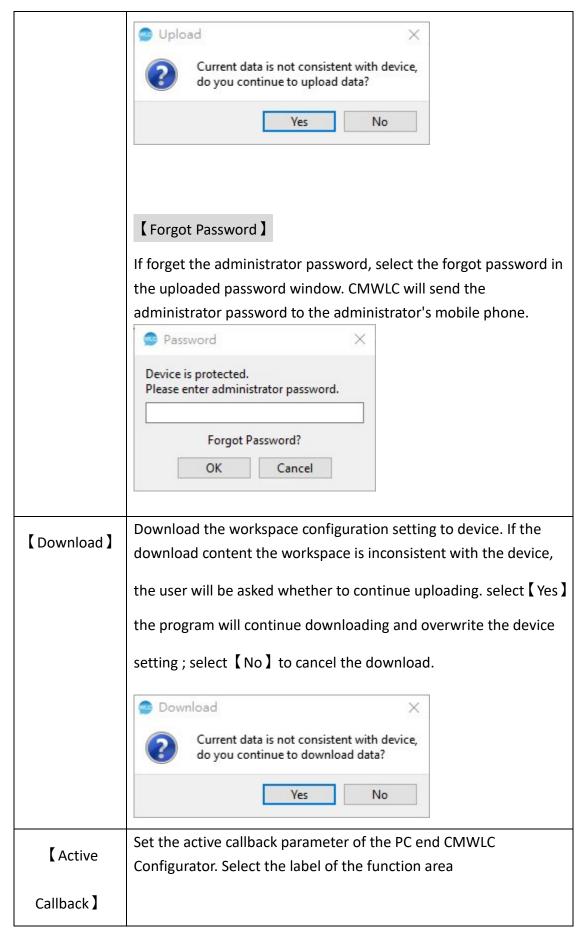


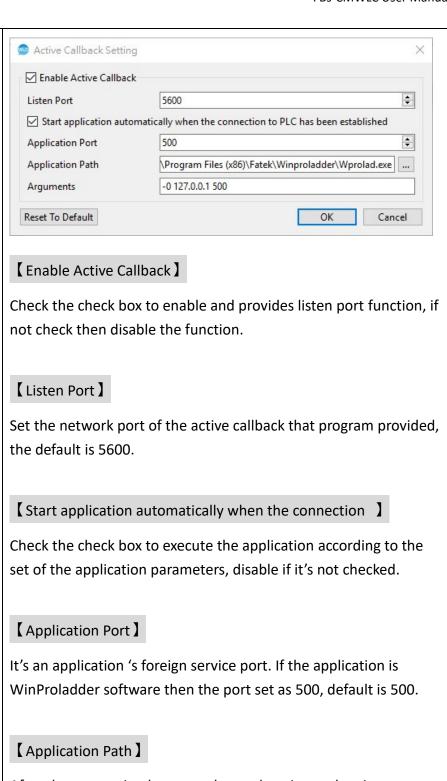
Function	Description
[ [ ] a.u.t. ]	Export the configuration settings of the current workspace to
【Export 】	facilitate user backup device settings. When clearing the workspace,
	【Export 】button will turn gray.
[	Provide user to import the backup configuration settings into the
【Import】	workspace.
	(Currently providing a file path for memory)
【 Clear 】	Clear the configuration settings of the current workspace.

### 2.2.2 Communication



Function	Description
【Online】	This function only supports Mini-USB port to connect with the device, ethernet connection needs to connect via Active Callback function. After confirming that the Mini-USB cable on the computer is properly connected to the Mini-USB port on the device, select the label of the function area 【Communication】 →
【 Offline 】	will turn gray.  * To connect via the network, needs to use the active callback function.  Disconnect with the current device, including Mini-USB port and
	network connection. Under the offline status, (Offline) button will stay in gray status.
【 Upload 】	Upload the internal configuration setting to workspace. Select the label of the function area 【Communication】→【Upload】. After uploading success, the workspace will display the last configuration settings. If the configuration setting already exists in the workspace is inconsistent with the upload content, the user will be asked whether to continue uploading. select 【Yes】 the program will continue uploading and overwrite the workspace setting; select 【No】 to cancel the upload.  *Default upload password: 12345678





After the connection between the workstation and maintenance center is successful, needs to fill in the path to open the application if you need to open the application, the default path is WinProladder.

### [ Arguments ]

When opening the application, if you need to add additional command then fill in this field, default is WinProladder's parameter.

#### 【Reset To Default】

Reset to factory settings.

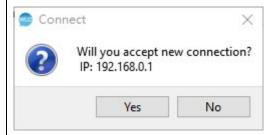
Active callback function can trigger via sending SMS command or setting PLC register\*.

\*please refer to chapter4 - Active Callback

When the active callback service is enabled, the CMWLC Configurator is in the state of waiting for the active callback service while offline, and the status bar is displayed as shown below.

#### Wait for active callback service...

When the module successfully triggers the active callback function, the CMWLC Configurator software will pop up the window to confirm the connection, once confirmed, you can establish a connection with the CMWLC module.



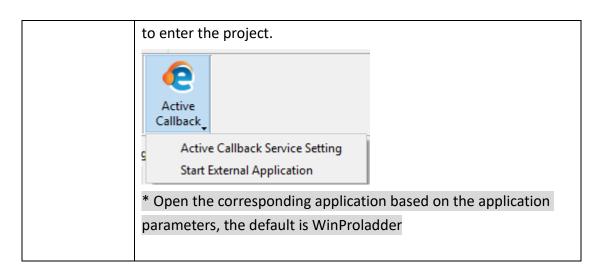
After the connection is established:

The status bar will display the active callback service has been established.

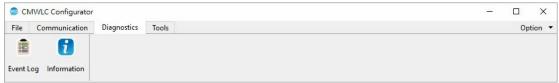
Active callback service has been established.

The active callback will menu will show [Start External

Application 1 option, click to open WinProladder\* and connecting



### 2.2.3 Diagnostics



Function	Description		
【Event Log】	Provide to view / clear / export the device's data log.		
	Select the label of the function area 【 Diagnostics 】 $ ightarrow$ 【 Data		
	Log ] .		
	© Event Log  Log Filter   ☑ S Emergency  ☐ Error  ☐ A Warning  ☑ 1 Information		
	Type Date Time Content ^ Upload		
	lnfor Jan 21 03:23:10 AOU: Force update OFF.		
	Infor Jan 21 03:23:02 AOU: Make temp fw_upgrade folder. Infor Jan 21 03:18:41 AOU: Force update ON.  Export		
	Silician State Ostroite update ON.		
	Infor Jan 21 03:18:33 AOU: Make temp tw_upgrade folder.  Close   Cl		
	1 Infor Jan 20 18:25:23 LIB_FOR_SOFTWARE Backup config file		
	Infor Jan 20 18:24:18 LIB_FOR_SOFTWARE: GetConfigFileIni execute time: 0.000524		
	Infor Jan 20 18:24:00 DLM: None of SCHEDULE triggerDL type		
	Infor Jan 20 18:24:00 SMS: There is no sms plc trigger be setting in config.wlc.		
	Infor Jan 20 18:24:00 DLM: None of bit triggerDL type		
	f Infor Jan 20 18:23:58 ERR_CHECKING: Server: waiting for connections.		
	18:23:57 DLM: DLM is running		
	Infor Jan 20 18:23:57 CSM: CSM is running		
	Infor Jan 20 18:23:57 SMS: SMS manager is running		
	Infor Jan 20 18:23:57 LOG: Log manager is running		
	Infor Jan 20 18:23:57 SMS: Detect no modern.		
	Infor Ian 20 18:23:57 SMS: Server: waiting for connections		

### 【Log Filter】

The list will be filtered according to the filtering options selected by the user, and only the selected event content will be displayed.

### 【List】

Display the data log of the current device.

### 【Upload】

Click to upload the data log recorded of the device.

### 【Clear】

Click to clear the data log recorded of the device.

### [Export]

Click to export the current data log into a text file.

### 【Close】

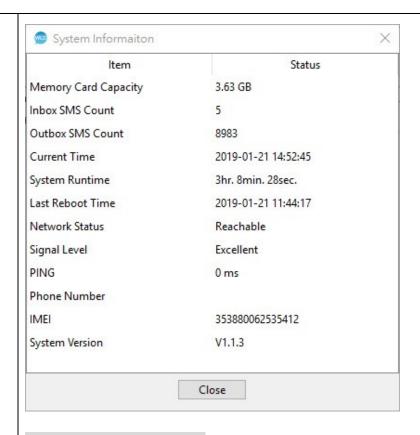
Click to close the data log.

### [Information]

Provides to view the device information, including System Runtime, SMS counts, Network Status and System version, etc.

Select the label of the function area 【Diagnostics 】 →

【Information】.



### [ Memory Card Capacity ]

Display the capacity of the memory card, when there is no memory card it will not display.

### 【Inbox SMS Count】

Display the device received SMS numbers

### 【Outbox SMS Count 】

Display the device sent SMS numbers.

### [ System Runtime ]

Display the system runtime from the previous reboot time.

### 【Last Reboot Time】

Display the device last reboot time.

### 【 Network Status 】

Display the device's 4G network state. There are two states: Reachable and Unreachable.

### [ Signal Level ]

Display the 4G network signal level, there are five states: "None", "Marginal", "OK", "Good", and "Excellent".

### [PING]

Display the response time of the current network packet, if the network status is unreachable then it will not display PING value.

### [ Phone Number ]

Display current SIM card phone number, some SIM cards cannot provide phone number, can be set by the user in the device settings.

\*Please refer to chapter 2.4.7 - Device Setting

### [IMEI]

Display the IMEI of the current 4G LTE USB Dongle.

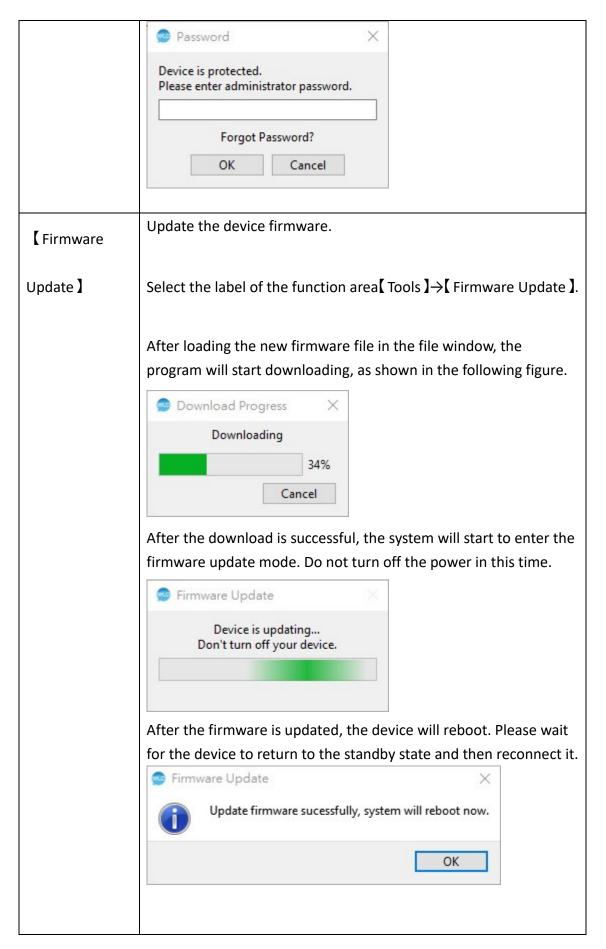
#### 【System Version】

Display the device firmware version.

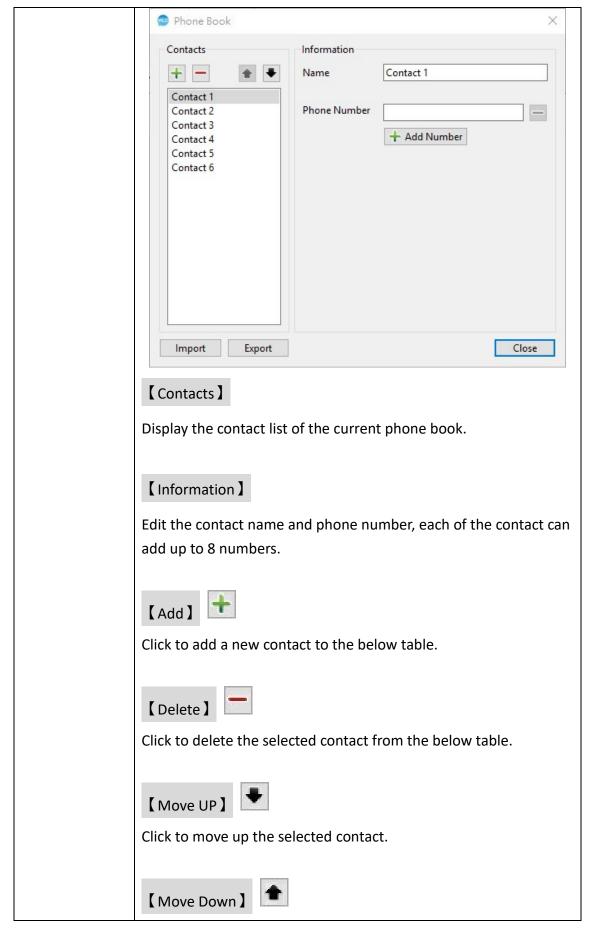
### **2.2.4** Tools



Function	Description
【 Factory	Reset the device to factory settings.
_	Select the label of the function area $\$ Tools $\$ $\$ $\rightarrow$ $\$ Factory Reset $\$ .
Reset 】	
	If the device has already set the administrator's password then it
	will show up the window to enter password, enter the correct
	password to execute the factory reset. The device will offline
	automatically after execution, please wait for the device return to
	the standby state and then reconnected.
	Password
	Device is protected. Please enter administrator password.  Forgot Password?  OK Cancel
【 Reboot	Reboot the device.
Device ]	Select the label of the function area $\$ Tools $\$ $\$ $\rightarrow$ $\$ Reboot Device $\$ .
	If the device has already set the administrator's password then it will show up the window to enter password, enter the correct
	password to execute device reboot. The device will offline
	automatically after execution, please wait for the device return to
	the standby state and then reconnected.



# Control the device to send SMS. [ Send SMS ] 【Phone Number】 Set the phone number to receive the SMS. Click to select the contact in the phonebook and fill in phone number. 【Undo】 Undo action. 【Cancel Undo】 Cancel the undo action. **SMS Command** Insert the default SMS command. \*please refer to chapter 3 - SMS Command 【Text Editor】 Edit the SMS content. 0/160 character(s) [Count] The word count of the text editor, the maximum number of words is 160 characters in English / 70 characters in Chinese. Provide users to edit and store contacts. [ Phonebook ] Select the label of the function area $[Tools] \rightarrow [Phonebook]$ .



Click to move down the selected contact.

## [Import]

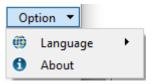
Click to import the CSV file into the phone book.

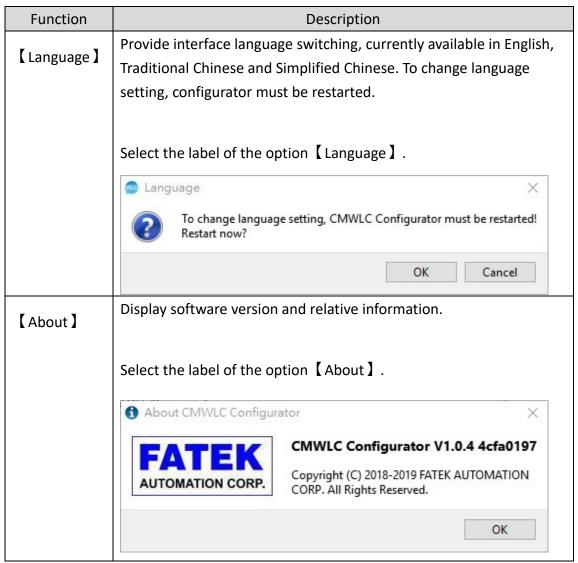
## 【Export】

Click to export the phone book to CSV file.

#### 2.3 Option

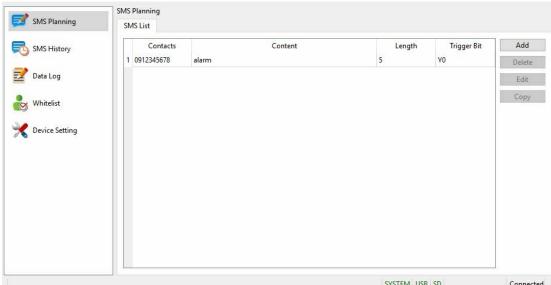
Provide interface language switching and program version information.





### 2.4 Workspace Configuration Settings

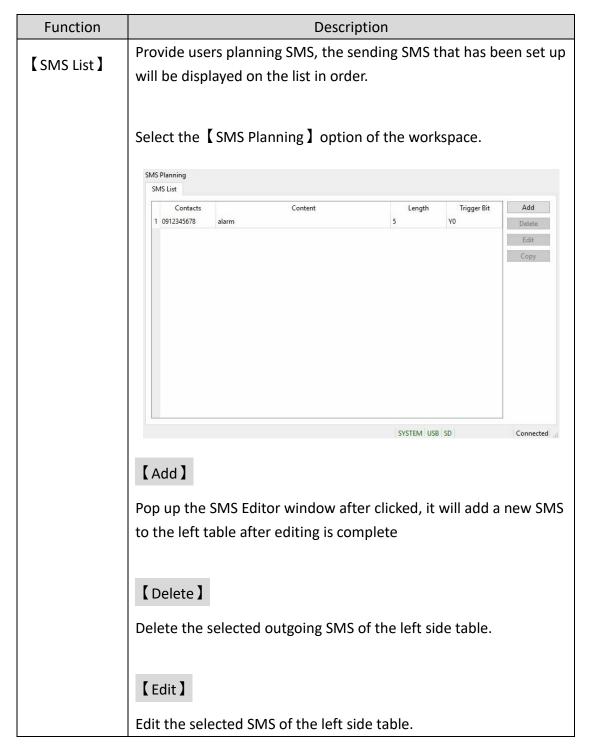
The workspace will be displayed when users upload or import the configuration settings, mainly to provide users to modify the settings and to view the SMS and data log.

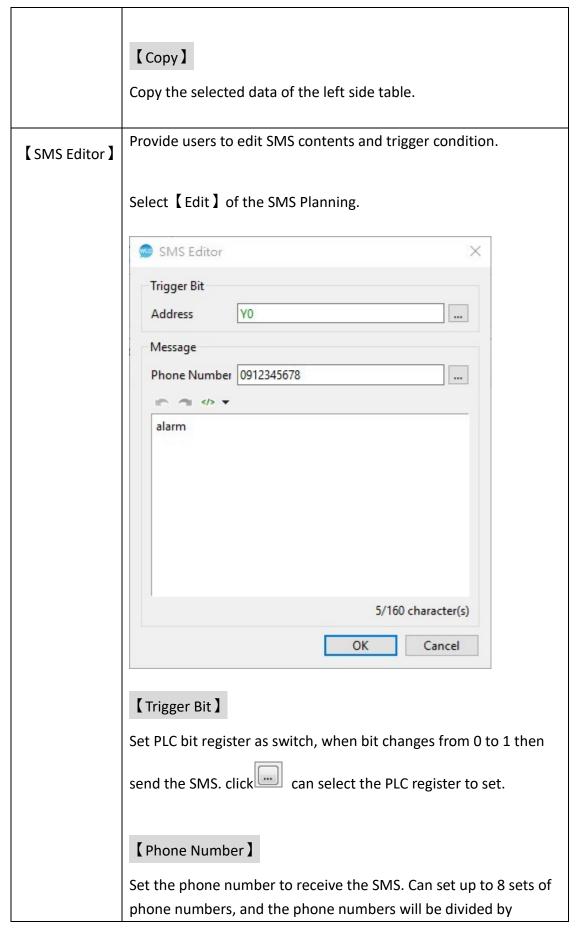


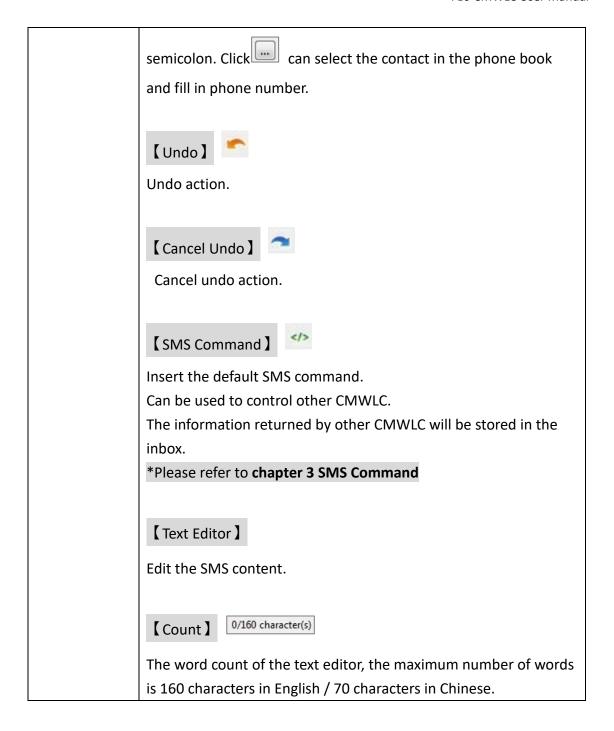
	SYSTEM USB SD Connected
Function	Description
【 SMS	Provide user with the function of planning the delivery of the
	SMS, user can pre-edit the content and recipient, and customize
Planning ]	the triggered PLC bit register.
【 SMS	Provide user to view or clear SMS that currently in the device,
History ]	includes sent and received SMS.
【 Data Log 】	PLC register data can be recorded into files through data log tasks
	and stored in the device. Provide users setting period, bit and
	schedule three modes to trigger data log, and view device's file.
【 Whitelist 】	Set the phone number list for receiving SMS and SMS commands.
	If receive a SMS or command sent by an unset number, the device
	will ignore the message directly.
【 Device	Provide user to plan the device's system, mobile network and
	server, etc.
Setting 】	

#### 2.4.1 SMS Planning

Provide user with the function of planning the delivery of the SMS, user can pre-edit the content and recipient, and customize the triggered PLC bit register. When the bit register is triggered, the device will send the corresponding SMS content. Currently provides user to plan 32 groups of SMSs.

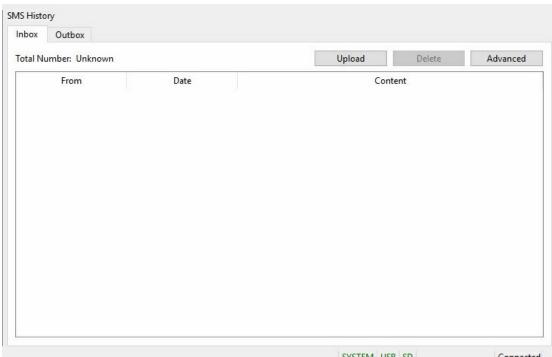






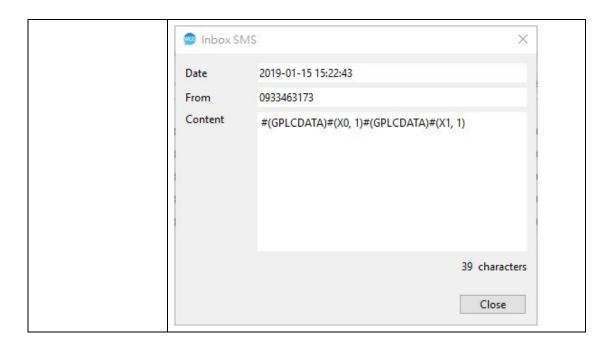
### 2.4.2 SMS History

Provide users to view or clear SMS that in the device currently, includes sent and received SMS.



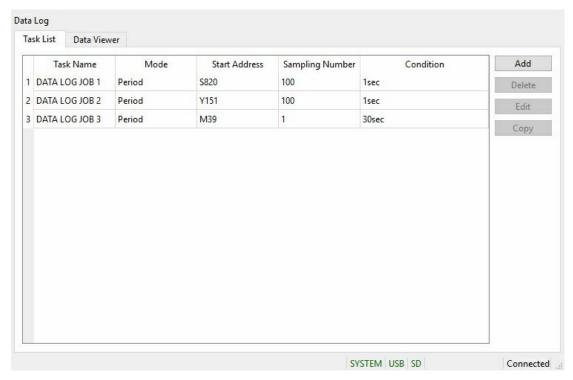
	SYSTEM USB SD Connected
Function	Description
【Inbox】	Display the SMS on the device that has been received.
	Provide capacity for 10,000 SMSs.
	SMS Warning
	When inbox or outbox stored SMSs less than or equal to
	1000, 500, 200, 100, a warning message will be sent to the
	administrator.
	Software Warning
	When inbox or outbox stored SMSs less than or equal to
	1000, 500, 200, 100, will pop up a warning window.
【Outbox】	Display the SMS on the device that has been sent.
	Provide capacity for 10,000 SMSs.
	SMS Warning

	·
	When inbox or outbox stored SMSs less than or equal to
	1000, 500, 200, 100, a warning message will be sent to the
	administrator.
	Software Warning
	When inbox or outbox stored SMSs less than or equal to
	1000, 500, 200, 100, will pop up a warning window.
【 Total number of	
L lotal number of	Display total number of SMSs on the device surrently
SMS I	Display total number of SMSs on the device currently.
SIVIS I	
[Unlocal]	Upload the SMSs that were stored in the internal memory or
【 Upload 】	memory card.
【 Delete 】	Delete the currently selected SMS on the device.
L Delete 1	
[Adams]	There will appear advanced item to provide user setting after
【 Advanced 】	clicked the Advanced button.
Tural and the style	Maximum number of SMS per upload. The default is 500
【 Upload Limit 】	SMSs.
	Advanced
	Upload Limit 500 🗦 Clear SMS of Device Clear
	Cical simple before
【 Clear SMS of	Clear all SMS of the current page.
₹ Clear SIVIS Of	
Davisa 1	
Device 】	
[ [ ]	Display the uploaded SMSs and part of the content. Double
【List】	click the list option will pop up dialogue to show the entire
	message.
-	



#### 2.4.3 Data Log

PLC register data can be recorded into files through data log tasks and stored in the device. Provide user setting period, bit and schedule three modes to trigger data log, and view device's file.



Function	Description
【Add】	Pop up the SMS Editor window after clicked, it will add a new SMS
	to the left table after editing is complete.
【 Delete 】	Delete the selected SMS of the left table.
【Edit】	Edit the currently SMS settings selected in the left table.
【Copy】	Copy the selected data.
【List】	Display the currently set task, the upper limit is 16 groups.

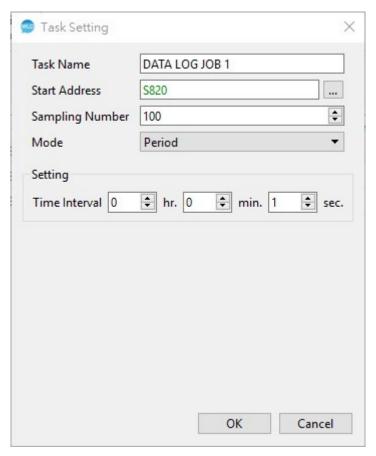
Data Log will be divided into 1 file for every 6MB

The SD card reserves 64MB for the historical SMS. If the SD card is full of data logs and left only 64MB, the data log will delete the oldest data log file and write new data log.

When the SD card is lower than 100MB, when the data log is written to the next 6MB, the SMS will be sent to the administrator, and the warning message will not stop until the SD card capacity returns to 100MB or more.

### 2.4.4 Task Setting

Provide user to edit tasks in the task list.



Description
Set the name of data log task.
Set the PLC register address to be sampled. Click to set the
PLC register address.
Set the number of consecutive samples, such as set 256 for
sampling X0~X255.
Provide users different kinds of trigger modes, when the trigger condition is met, the device will immediately record the data of PLC register.

# 【Period】

Periodically sample the register data, needs to set the time interval when select this mode. The minimum time interval is 1 second.



# 【Bit】

Monitor the change of the specified bit register, sample the register data according to the change status, needs to set the bit register and trigger condition when select this mode.

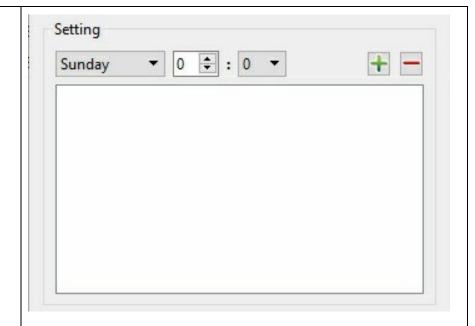


#### **Trigger Condition**

【Bit OFF → ON】	Process the task when the bit changes	
	from 0 to 1.	
【Bit ON → OFF】	Process the task when the bit changes	
	from 1 to 0.	
【Bit Change】	Process the task when the bit changes.	

# 【Schedule】

The device will sample the register data according to the specified date and time, needs to set the trigger date and time when select this mode.



# 【Date】

Set the execute date to trigger sampling.

# 【Time】

Set the execute time to trigger sampling, 15 minutes per unit.

# [Add]

Click to add the current date and time to the table below.

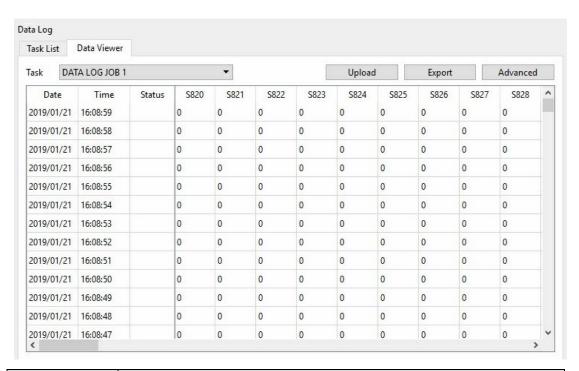
#### 【Delete】

Click to delete the selected date and time of the table below.

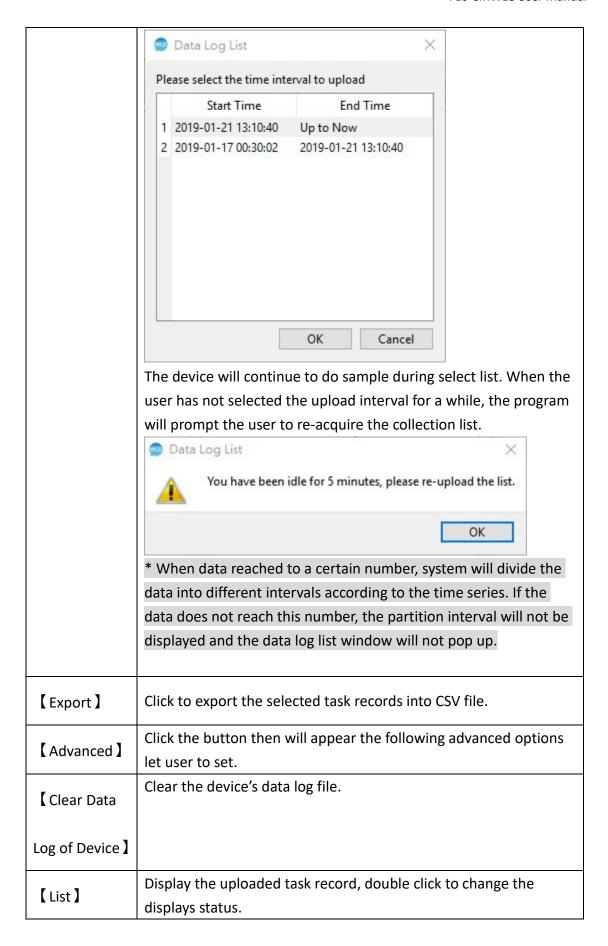
# 【List】

Display the date and tine list of the current task settings.

#### 2.4.5 Data Viewer

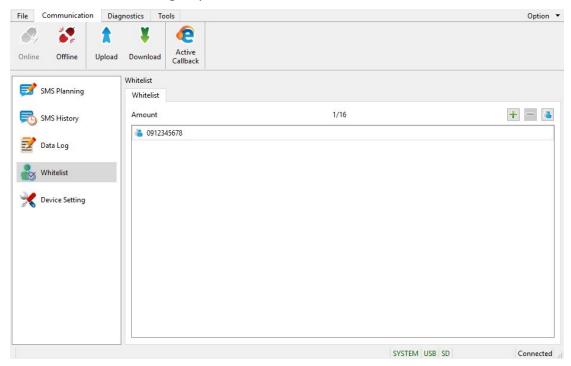


Function	Description
7 1	Display the task list of the upload file, when the user selects
【 Task 】	different task, the list below will display the data of the specified
	task.
[Unload]	After clicking, the data log list window* will display the file records
【Upload】	existing on the current device according to the time interval, and
	the user can select the file record to be uploaded for viewing.



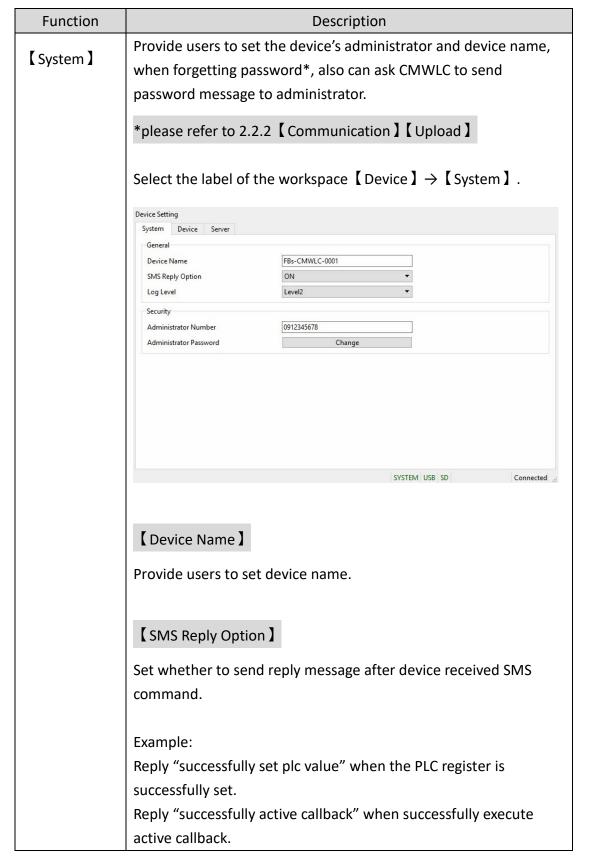
#### 2.4.6 Whitelist

Set the phone number list for receiving SMS and SMS commands. If receive a SMS or command sent by an unset number, the device will ignore the message directly. The whitelist is limited to 16 groups of numbers.



Function	Description	
【Account 】	The number of phone numbers that currently set, up to 16	
	groups.	
【Add】	Click to add a new phone number to the table below.	
[ Delete ]	Click to delete the selected phone number of the table below.	
【Contact】	Click to add the contact from the phone book to list.	
【List】	The current set whitelist, double click to edit.	

#### 2.4.7 Device Setting



Reply "[Error] format wrong" when the command is wrong. Reply "[Error] need correct password" when the password is incorrect.

### 【Log Level】

Set the log level of the device system.

Level 1 record emergency events.

Level 2 record emergency and error events.

Level 3 record emergency, error and warning events.

Level 4 record all events.

## 【Administrator Number】

Set the administrator's phone number.

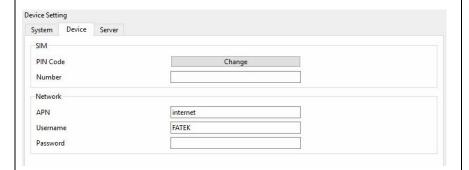
### 【Administrator Password】

Set the administrator's password, part of the functions and SMS commands need to enter password to use.

#### [ Device ]

Provide PIN code unlock and Network login for the user's SIM card.

Select the label of the workspace  $[Device Setting] \rightarrow [Device]$ 



# 【PIN Code】

Set the SIM card PIN code of the network module.

## [ Number ]

If the SIM card does not provide a phone number for Dongle to read, here you can let the user enter the phone number.

### [APN]

Set the Network APN.

### 【Username】

Set the Network username

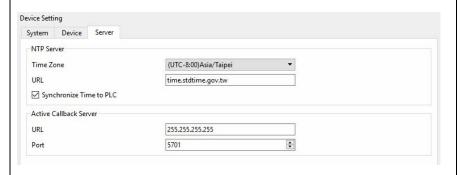
## [ Password ]

For the network settings of the mobile network, please refer to the setting method of the carrier.

#### [Server]

Provide users the remote computer IP and port when setting the NTP time zone and CMWLC active callback.

Select the label of the workspace  $[Device Setting] \rightarrow [Server]$ 



### 【Time Zone 】

Set the device's time zone.

## [URL]

Set the server's URL.

Default is time.stdtime.gov.tw

### 【Synchronize Time to PLC】

Synchronize CMWLC time to PLC.

CMWLC will be synchronized once during power-on, once in 5 minutes, and once every 24 hours. When 4G Dongle is connected to the device and can access the Internet, it will be synchronized again.

The PLC must be in the RUN state to be synchronized.

### 【 Active Callback Server 】

To use the active callback function, it needs to fill in the server's IP and port. When the device active callback function is triggered, the module will connect to the CMWLC Configurator via network according to this setting.

# [URL]

Set the IP or domain name of the remote callback server.

# 【Port】

Set the network port of the remote callback server.

### 2.5 Status

Left side displays active callback status, the right most side displays connection status.

Wait for active callback service...

Disconnected

After connection has been established, system, 4G LTE USB Dongle and microSD card status will be displayed.

	SYSTEM USB SD Connected				
Function	Description				
【 Active Callback	Display the active callback status of the current program.				
Status ]	【 Wait for active callback service 】				
	Active callback is enabled but not connected.				
	【 Active callback service has been established 】 Active callback is enabled and connected.				
	【 No display 】				
	Stop the active callback service.				
【 Connection	Display the connection status of the current device.				
Status ]	【Connected】				
	Device is connected.				
	【 Disconnected 】				
	Device is disconnected.				

# 3 SMS Message Command

By sending SMS command to the module, we can read and write the data of the PLC. Furthermore, it could do the settings and controls such as active call back, data log, Run/Stop to the module and PLC.

The function and format of the SMS command and the reply from module when receiving the command are as follows.

Function	Format		
【Factory Reset 】	#(%1)#(FACTORYRESET)		
【Reboot】	#(%1)#(REBOOT)		
【 Get System Status 】	#(GSYSSTAT)		
Reply from module:			
system run time: Hour-M	linute-Second		
last reboot time:			
system version:			
command run time:			
【 Get SD Card	#(GSDSTAT)		
Capacity 】			
Reply from module:			
SD-card capacity:			
command run time:			
【Get Mobile Status 】	#(GMBSTAT)		
Reply from module:			
network status: reachabl	e		
signal status: excellent			
command run time:(sec)			
【Get PLC Status】	#(PLCSTAT)		
Reply from module:			
plc status: stop			
battery status: normal			

checksum status: normal

memory pack: off WDT: normal ID setting: off

emergency: no emergency

【Read PLC Data】

#(GPLCDATA)#( %2, %3)

Could read consecutive data of a register address each time.

\*Not allowed to add command after.

#### The upper limit:

Bit: 128 16Bit:60 32Bit: 32

Ex: Read 5 consecutive data from R0

Send: #(GPLCDATA)#(R0,5)

**Reply:** R0:100(64H) R1:101(65H) R2:102(66H) R3:103(67H) R4:104(68H)

【Write PLC Data】

#(SPLCDATA)#( %2, %4)

Could write multiple register addresses each time.

Add H or h after the number to write in Hex form.

Not allowed to add command after.

Ex: Write Y0=1 M0=1 R0=10 D0=15H

**Send:** #(SPLCDATA)#(Y0,1)(M0,1)(R0,10)(D0,15H)

【Control PLC START】	#(%1)# (PLCSTART)
【Control PLC STOP】	#(%1)# (PLCSTOP)
【 Active Callback 】	#(ACTIVECBK) #(%5:%6)

When command is #(ACTIVECBK), call back to the Active Callback Server set in

【 Device Setting 】.

When command is #(ACTIVECBK)#(IP:PORT), call back to the Active Callback Server according to the IP:PORT.

Not allowed to add command after.

Ex: Active call back to the server at IP: 255.255.255.255 Port:5700

**Send:**#(ACTIVECBK)#(255.255.255.255:5700)

【 Trigger Data Log 】	#(DATALOG%7)
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#### Note:

A SMS message command can enter multiple commands

%1: Administrator Password

%2: PLC Register Address. Ex: R0 , D100.

%3: Sampling Number

%4: Value to write in

%5: Active Callback Server Address

%6: Active Callback Server Port

%7: No. of the Data Log in the CMWL Configurator, from  $1^{\sim}16$ 

#### 4 Active Callback

FBs-CMWLC's Active Callback could be triggered by SMS message command or PLC register, and then connect back to the PC's Active Callback Server\*.

Through the active callback feature, even if the network address of the FBs-CMWLC cannot be known, we still can easily create the connection between the local PC and the remote FBs-CMWLC and do the maintenance and control of the FBs-CMWLC and FBs-PLC.

\*Settings for the Active Callback Server on CMWLC configurator please refer to the descriptions in **chapter 2.2.2 Communication\_Active Callback**.

#### 4.1 Trigger by SMS Message Command

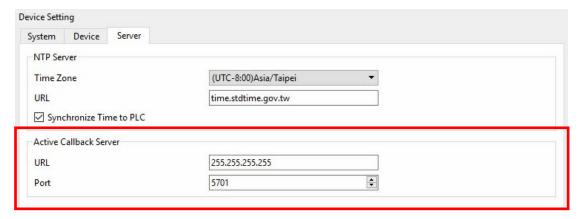
Send #(ACTIVECBK) to CMWLC

Call back to the Active Callback Server set in [ Device Setting ] .

Send #(ACTIVECBK)#(IP:PORT) to CMWLC

Call back to the Active Callback Server according to the IP:PORT.

\*For SMS Message Command please refer to the descriptions in **chapter 3 - SMS** Message Command.



# 4.2 Register Function Description for PLC and CMWLC

PLC module and CMWLC module communicate via CPU register block D3000~D3001 data transfer.

Register's description as follows:

Active Callback			
Register	Description		
	Active Callback Command Code		
	Setting value	Status	
D3000	3359H	Execute active call back, value zero must	
		be	
		entered when terminating connection.	
	Call Status		
D3001	Content value	Description	
	0000H	Standby	
	0001H	Connecting	
	0002H	Connected	
	0003H	Retrigger connection under connected.	
	0004H	Connection failed _waiting for	
		retriggered connection	
	0005H	Software disconnected _ waiting for	
		retriggered connection	

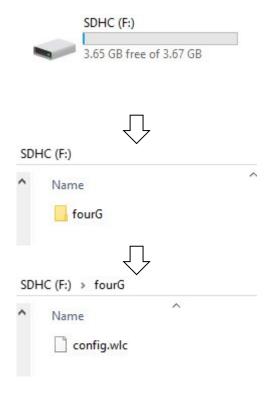
# 5 Configure and Update Firmware with micro-SD Card

In addition to CMWLC Configurator software, we could also import configuration file and update firmware of the FBs-CMWLC through micro-SD Card. With this feature, it can substantially increase the speed and convenience of operation in field.

### 5.1 Configure with micro-SD Card

Step (1). Load the WLC file exported from the CMWLC Configurator into the micro-SD card with the file name and path shown below.

File path: SD: fourG/config.wlc



Step (2). Insert the micro-SD card into CMWLC

#### Step (3). Finish loading

Successfully loaded: SD card indicator will flicker 2sec and remain on.

Not loaded: SD card indicator remain on without flickering.

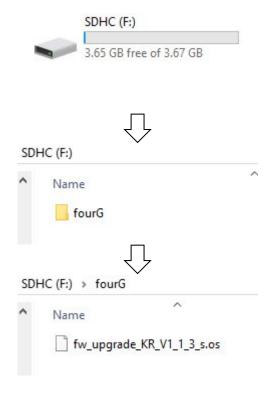
#### Note

The updated configuration file will be renamed to config\_used.wlc to avoid double updates.

### 5.2 Update Firmware with micro-SD Card

Step (1). Load the firmware update file into the micro-SD card with the file path shown below.

File path: SD: fourG



Step (2). Insert the micro-SD card into CMWLC

Step (3). LED indicators when updating

RUN	ERR	S-TX	S-RX
1 Flash/Sec	2 Flash/Sec	3 Flash/Sec	4 Flash/Sec

Step (4). Finish updating

Device will reboot and LED will turn back to normal.

#### 5.3 SD Card Capacity Warning

When the SD card is used 50%, 75%, 85%, 90% of the capacity, a warning message will be sent to the administrator.